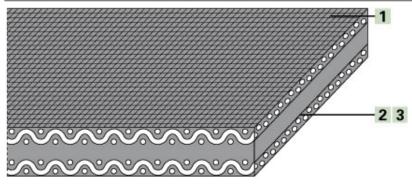
Habasit Product Data Sheet MNT-5P



Product Designation

Product Group:	duct Group: Hamid machine tapes		
Main Industry Segments:	Folding; Paper converting; Paper manufacturing and processing; Paper printing and finishing		
Belt Applications:	Folder belt; Paper handling belt; Processing belt		
Special Features:	Abrasion resistant; Adhesive-free joint; Constant grip and release property; Dimensionally stable; Non-marking		
Mode of Use/Conveyance:	Horizontal; Inclined; Vertical		

Product Design (enlarged)



Product Construction/Design

1	1 Conveying Side (Material): Polyurethane cross-linked (PUR)		
1	Conveying Side (Surface):	Impregnated fabric	
1	Conveying Side (Property):	Non-adhesive	
1	Conveying Side (Color):	Black	
2	Traction Layer (Material):	Polyamide (PA) fabric /Thermoplastic polyurethane (TPU) foil	
	Number of Fabrics:	2	
3	Running Side/Pulley Side (Material):	Polyurethane cross-linked (PUR)	
3	Running Side/Pulley Side (Surface):	Impregnated fabric	
3	Running Side/Pulley Side Property:	Impregnated fabric	
3	Running Side/Pulley Side (Color):	Black	

Product Characteristics

Slider bed suitable:	Yes
Carrying rollers suitable:	Yes
Troughed installation suitable:	No
Antistatically equipped:	Yes

Technical Data

Thickness:	1.0	mm	0.04	in.
Mass of belt (belt weight):	1.05	kg/m²	0.22	lbs./sq.ft
Pulley diameter minimum without or with counter flection:	20	mm	0.8	in.
Tensile force for 1% elongation (k1% static) per unit of width (Habasit Standard SOP3-155 / EN ISO21181):	5.0	N/mm	29	lbs./in.
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181):	1.7	N/mm	10	lbs./in.
Operating temperature admissible (continuous):	Min -20 Max 60		Min -4 Max 140	
Coefficient of friction of driving pulley of steel:	0.2	[-]	0.2	[-]
Seamless manufacturing width:	1200	mm	47	in.

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554), and are based on the Master Joining Method.

Additional Technical Information

Chemical Resistance Class:	2 (These indications are not guarantees of properties)
Installation and Handling Instructions:	Do not go below initial elongation (epsilon) ~0.5%.; Install the slack belt and tension until running perfectly under the full belt load.
Limitations:	Keep belt edges free of any installation/machine contact; This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 94/9) and therefore is subject to user?s analysis in the respective environment.

Storage

For details consult 'Storage and handling requirements for belts and machine tapes' or contact Habasit. Protect belts from sunlight/UV-radiation/dust and dirt. Store spare belts in a cool and dry place and if possible in their original packaging.

Legend

*	No calculation Value		
2)	Product containing different coating materials such as elastomer, natural fibers, silicones, etc., are not subject to the directive 2002/72/EC		
3)	3) CLA: Coordination of the centre line-average value Ra (in the US also Arithmetical Average (AA)) to the maximum peak to valley height Rt for surfaces manufactured by chip removal.		
8)	Due to high coefficient of friction of running/pulley side, the suitability for use on slider beds is limited		
	German federal institute for risk assessment (Bundesinstitut fuer Risikobewertung)		
EEC	European Economic Community		
EU	European Union (Directive 2002/72/EC)		
FDA	Food and Drug Administration		
NA	Not available		
NAP	Not applicable		
USDA	United States Department of Agriculture (Food Safety and Inspection Service, Washington D.C.)		

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