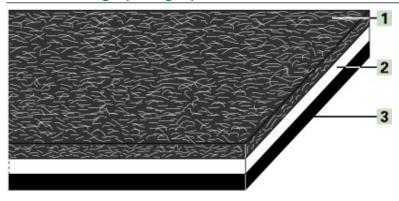
Habasit Product Data Sheet MAN-05H



Product Designation

| Product Group: | Hamid machine tapes |
|-------------------------|---|
| Main Industry Segments: | Folding; Paper converting; Paper printing and finishing; Postal/mail sorting |
| Belt Applications: | Machine tape |
| Special Features: | Abrasion resistant on both sides; Constant and gentle positive grip; Dimensionally stable; Elastic; Non-marking |
| Mode of Use/Conveyance: | Declined; Horizontal; Inclined; Twists with short center distance; Vertical |

Product Design (enlarged)



Product Construction/Design

| Conveying Side (Material): | Polyester (PET) fleece |
|--------------------------------------|--------------------------------------|
| 1 Conveying Side (Surface): | Nonwoven (fleece) structure |
| 1 Conveying Side (Property): | Adhesive |
| 1 Conveying Side (Color): | Anthracite |
| 2 Traction Layer (Material): | Hamid |
| Number of Fabrics: | 0 |
| Running Side/Pulley Side (Material): | Acrylonitrile-Butadiene-Rubber (NBR) |
| Running Side/Pulley Side (Surface): | Rough textile structure |
| Running Side/Pulley Side Property: | Rough textile structure |
| Running Side/Pulley Side (Color): | Black |

Product Characteristics

| Slider bed suitable: | No 8) |
|---------------------------------|-------|
| Carrying rollers suitable: | Yes |
| Troughed installation suitable: | No |
| Antistatically equipped: | Yes |

Technical Data

| Thickness: | 1.9 | mm | 0.07 | in. |
|--|-------------------|-------|-------------------|------------|
| Mass of belt (belt weight): | 1.7 | kg/m² | 0.35 | lbs./sq.ft |
| Pulley diameter minimum without or with counter flection: | 20 | mm | 0.8 | in. |
| Tensile force for 8% elongation (k8% static) per unit of width (Habasit Standard SOP3-155 / EN ISO21181): | 5 | N/mm | 29 | lbs./in. |
| Tensile force for 8% elongation after relaxation (k8% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181): | 3.2 | N/mm | 18 | lbs./in. |
| Operating temperature admissible (continuous): | Min -20 Max 60 | | Min -4 Max 140 | |
| Coefficient of friction of driving pulley of steel: | 0.7 | [-] | 0.7 | [-] |
| Seamless manufacturing width: | 1200 | mm | 47 | in. |

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554), and are based on the Master Joining Method.

Additional Technical Information

| Chemical Resistance Class: | 2 (These indications are not guarantees of properties) |
|---|---|
| Installation and Handling Instructions: | Elastic belt: Initial elongation depends on belt load and application.; Initial elongation between 3 to 8% is recommended. |
| Limitations: | Keep belt edges free of any installation/machine contact; This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 94/9) and therefore is subject to user?s analysis in the respective environment. |

Storage

For details consult 'Storage and handling requirements for belts and machine tapes' or contact Habasit. Protect belts from sunlight/UV-radiation/dust and dirt. Store spare belts in a cool and dry place and if possible in their original packaging.

Legend

| 8) | Due to high coefficient of friction of running/pulley side, the suitability for use on slider beds is limited |
|------|---|
| | German federal institute for risk assessment (Bundesinstitut fuer Risikobewertung) |
| EEC | European Economic Community |
| EU | European Union (Directive 2002/72/EC) |
| FDA | Food and Drug Administration |
| NA | Not available |
| NAP | Not applicable |
| USDA | United States Department of Agriculture (Food Safety and Inspection Service, Washington D.C.) |

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