HabasitLINK® M2520 GripTop 1"



Description

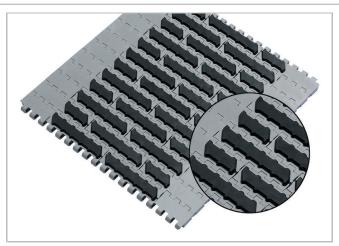
- 0% open area
- Food approved materials available
- Abrasion resistant GripTop, high friction
- Rod diameter 5 mm (0.2")
- "Open window" sprockets

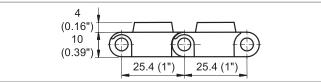
Proposed pattern

- Indent 50 mm (2")
- Fully covered by GripTop or in rows of any distance in multiples of 25.4 mm (1")

Available accessories

- Flights
- Hold-down devices





Belt data

Belt material		F	PP	PC	PBT +FR					
GripTop material		TPE								
Rod material		PP	POM	PP	Α					
Nominal tensile strength F' _N straight run	N/m	14000	18000	18000	26000	16000				
	<i>lb/ft</i>	<i>959</i>	<i>1233</i>	<i>1233</i>	1781	<i>1027</i>				
Temperature range	°C	5 - 60	5 - 60	5 - 60	-40 - 60	-40 - 60				
	<i>°F</i>	<i>40 - 140</i>	40 - 140	40 - 140	-40 - 140	-40 - 266				
Belt weight m _B	kg/m²	8.7	8.7	11.4	11.4	14.2				
	<i>lb/sqft</i>	1.74	<i>1.74</i>	2.34	2.34	2.90				

The PBT +FR belt fulfills UL 94 V0 and ISO 340.

Diameter of	Diameter of idling rollers		of support	Diameter	for gravity	Backbendin	ng radius for	Backbending radius for		
(minimum)		roll	ers	take-up and	center drive	elevators v	vithout side	elevators with side		
		(minimum)		roll	ers	guards or	hold down	guards or hold down		
				(mini	mum)	devices (ı	minimum)	devices (minimum)		
mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	
40	1.6	50	2	100	4	150	6	250.0	10	

Use the largest possible backbending radius for elevators with side guards or hold-down devices.

Standard range of belt widths b

mm (nom.)	150	200	300	400	500	600	700	800	900	1000	1100	1200	1300	1400	1500	etc.
inch (nom.)	6	8	12	16	20	24	28	32	36	40	43	47	51	55	59	etc.

Real belt widths are in most cases 0.1% to 0.3% wider.

For PP material up to 750 mm (30") -1 mm to 2 mm and 0% to 0.4% for wider belts.

For POM material up to 750 mm (30") -2 mm to -1 mm and -0.25% to 0.25% for wider belts.

Standard belt widths in increments of 50 mm (2"). Non-standard widths are offered in increments of 16.66 mm (0.66"). Min. width: 200 mm (8")

For detailed material properties refer to the HabasitLINK® Engineering Guidelines.

The nominal tensile strength is valid for 23 °C (73 °F). The admissible tensile force depends on the operating temperature near the drive sprockets. Within the temperature range allowed, the admissible tensile force may vary from 100% to 20% of the nominal tensile strength. For detailed information and correct calculation of effective

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tensile force refer to the Calculation Guide in the HabasitLINK® Engineering Guidelines.

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