

HabasitLINK®

M3840 Radius Flush Grid 1.5"

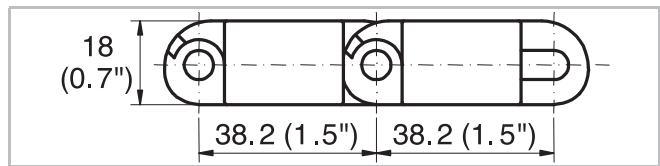
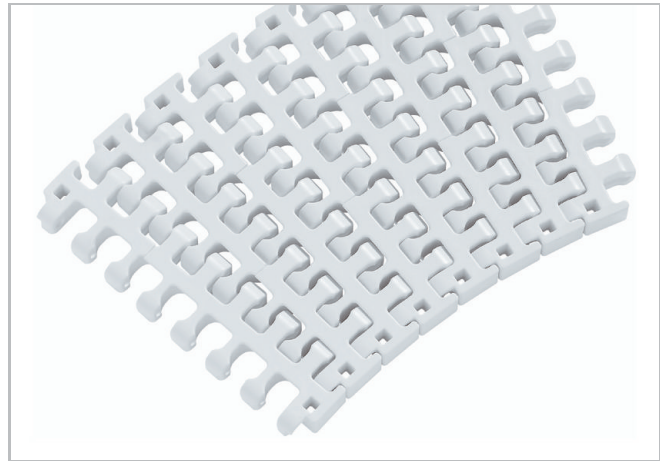


Description

- For radius and straight conveying (collapse factor 2.2)
- 31% open area; 50% open contact area; largest opening 7x19 mm (0.27"x0.75")
- Excellent for cooling and draining
- Open hinge
- Easy to clean
- Food approved materials available
- Rod diameter 6 mm (0.24")

Available accessories

- Flights
- Side guards
- Hold-down devices
- Hold-down tabs
- GripTop modules
- Lane divider



Belt data

Belt material		PP		POM
Rod material		POM	PA	
Nominal tensile strength F'_N straight run	N/m	23000	23000	32000
	lb/ft	1575	1575	2192
Nominal tensile strength F_N in curve ⁽¹⁾	N	2000	2000	2400
	lbf	450	450	540
Temperature range	°C	5 - 93	5 - 105	-40 - 93
	°F	40 - 200	40 - 220	-40 - 200
Belt weight m_B	kg/m ²	8.0	8.0	11.8
	lb/sqft	1.64	1.64	2.42

⁽¹⁾ For $b_0 > 450$ mm (18") higher values admissible. Refer to LINK-SeleCalc

Diameter of idling rollers (minimum)		Diameter of support rollers (minimum)		Diameter for gravity take-up and center drive rollers (minimum)		Backbending radius for elevators without side guards or hold down devices (minimum)		Backbending radius for elevators with side guards or hold down devices (minimum)	
mm	inch	mm	inch	mm	inch	mm	inch	mm	inch
60	2	100	4	150	6	150	6	250.0	10

Use the largest possible backbending radius for elevators with side guards or hold-down devices.

Standard range of belt widths b_0 and collapse factor Q ($R_{min} = Q \times b_0$)

Belt width mm (nom.)	200	250	300	350	400	450	500	550	600	650	700	750	800	850
Belt width inch (nom.)	8	10	12	14	16	18	20	22	24	26	28	30	32	34
Coll.fact. Q	1.85	1.92	1.96	1.99	2.02	2.03	2.05	2.06	2.07	2.08	2.09	2.09	2.10	2.10
Belt width mm (nom.)	900	950	1000	1050	1100	1150	1200	etc.						
Belt width inch (nom.)	36	38	40	42	44	46	48	etc.						
Coll.fact. Q	2.11	2.11	2.11	2.12	2.12	2.12	2.13	etc.						

Belt widths larger than 1200 mm (48") are not recommended; *please contact Habasit.*

Real belt widths are in most cases 0.1% to 0.3% smaller.

For PP material up to 750 mm (30") -3 mm to 0 mm and -0.4% to 0% for wider belts.

For POM material up to 750 mm (30") -3 mm to 0 mm and -0.4% to 0% for wider belts.

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Standard belt widths in increments of 50 mm (2"). Non-standard widths are offered in increments of 25 mm (1"). Smallest possible width 175 mm (7").

For detailed material properties refer to the HabasitLINK® Engineering Guidelines.

The nominal tensile strength is valid for 23 °C (73 °F). The admissible tensile force depends on the operating temperature near the drive sprockets. Within the temperature range allowed, the admissible tensile force may vary from 100% to 20% of the nominal tensile strength. For detailed information and correct calculation of effective tensile force refer to the Calculation Guide in the HabasitLINK® Engineering Guidelines.

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